

Date: Friday, 11/18/2005 10:31:31 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: SKIDTUBE PROTECTOR
<b>Job Number</b>	: 24652		
<b>Estimate Number</b>	: 10734		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D206728213
<b>This Issue</b>	: 11/18/2005	<b>S.O. No.</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: N/A
<b>First Issue</b>	: N/A	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: N/A	<b>Drawing Revision</b>	: N/A
	<b>Type</b> : LANDING GEAR	<b>Material</b>	: N/A
<b>Written By</b>	: <u>See comment below</u>	<b>Due Date</b>	: 11/25/2005
<b>Checked &amp; Approved By</b>	: <u>See comment below</u>	<b>Qty:</b>	1
<b>Comment</b>	: Rev Est:A 05.10.19 New issue KJ/EC	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-728-213 CHG001

2.0	D34403	Clamp
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3340-3 Fwd Skidtube Protector B24753

3.0	D33409	WEARPLATE
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3340-9 Aft Skidtube Protector B24754

4.0	AN960JD10L	Washer
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**Comment:** Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

24 AN960JD10L Washer M18235

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## Process Sheet

**Drawing Name:** SKIDTUBE PROCTECTOR

**Part Number:** D206728213

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the project.

3. The third step is to develop a plan or strategy to address the problem. This involves identifying the resources needed, the timeline, and the specific actions to be taken.

4. After the plan is developed, the next step is to implement the project. This involves putting the plan into action and monitoring progress along the way.

5. Finally, the project is evaluated to determine if the objectives were met and if the problem was successfully addressed. This allows for learning from the experience and making improvements for future projects.

**Description :**

Screw

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes with the original objectives and goals to determine the effectiveness of the project.

[illegible]

24 MS27039-1-08 Screw MISSING

c20511118

**INSPECT 100% KITS FOR COMPLETENESS**

The following information is provided for the purpose of providing a general overview of the information contained in the report. It is not intended to provide a detailed description of the information contained in the report.

...the ...

SB 05/11/18

**Comment:** INSPECT 100% KITS FOR COMPLETENESS

## PACKAGING RESOURCE #1

[illegible]

[REDACTED]

PPP Rev: \_\_\_\_\_

draft

2 Nos 111/18

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete them.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves assessing the outcomes against the objectives and goals and identifying any areas for improvement.

34.63 545 05/11/21  
34.63

R01809  
198.2 per L.  
JP  
05/11/18

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24632
<b>Description:</b> Skidtube Protector Kit	<b>Part Number:</b>	D206-728-213
<b>Drawing:</b>	<b>Qty:</b>	1
<b>Ref:</b> IIN-D407-728 Rev. A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	U	05-11-18	1																				
2	DC	Photocopy bluefile and create labels per PPP D206-728-213 CHG001	DP	05-11-02	1																				
3	PK	<b>Pick: Packing Kit</b> <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3340-3</td><td>Fwd Skidtube Protector</td><td></td></tr><tr><td>1</td><td>D3340-9</td><td>Aft Skidtube Protector</td><td></td></tr><tr><td>24</td><td>AN960JD10L</td><td>Washer</td><td></td></tr><tr><td>24</td><td>MS27039-1-08</td><td>Screw</td><td>m 15794</td></tr></table>	Qty	Part Number	Description	Batch	1	D3340-3	Fwd Skidtube Protector		1	D3340-9	Aft Skidtube Protector		24	AN960JD10L	Washer		24	MS27039-1-08	Screw	m 15794			
Qty	Part Number	Description	Batch																						
1	D3340-3	Fwd Skidtube Protector																							
1	D3340-9	Aft Skidtube Protector																							
24	AN960JD10L	Washer																							
24	MS27039-1-08	Screw	m 15794																						
4	QC4	Inspect Kit 100% for completeness on the W/O	See attached																						
5	PK	Identify and pack for shipping as per PPP D206-728-213																							
6	AC	Cost / part: _____																							
7	DC	Close W/O Inspect Level 21	DP	05/11/18	1																				

Rev	Date	Change	Revised By	Approved
A	05.10.19	New issue	KJ/EC	

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 18, 2005  
10:14 am

Work Order No	: 0024652	Department Code:	
Project Name	: *D206-728-213	Burden Flags	: NNNNNNN
Project For	: WK546	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *D206-728-213	Invoice Number	:
Description	: Skidtube Protector Kit	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: <del>2</del> 2	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 10-25-05		
Est Finish Date	: 11-15-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
Burden	: 0.00	0.00	0.00		
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00